MAHARASHTRA POLLUTION CONTROL BOARD

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Infrastructure /LSI

Consent order No: Format1.0/BO/RO(HQ)/CC-190900842

Date-24/ 9 /2019

To.

M/s. Huhtamaki PPL Ltd.,

P. No. 51/52/53, Village-Ransai,

Khopoli Pen Road, Khalapur, Raigad.

Subject: Consent to Establish for addition/ installation of CPP machine under Orange Category.

Ref

- 1. Existing consent to operate granted vide no. Format1.0/BO/RO(HQ)/EIC no. RD-3145-15/R/CC-10411-A dated 9.2.2017.
- 2. Amendment in consent granted vide no. Format1.0/ BO/RO(HQ)/EIC no. RD-3145-15/R/CC-10411-A/CC-1812000012 dated 4.12.2018.
- 3. Minutes of Consent Committee meeting held on 31.8.2019.

Your application MPCB-CONSENT-0000071599 Dated: 18.4.2019

For: Consent to Establish for addition/installation of CPP machine under Section 25 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization under Rule 5 of the Hazardous and Other Wastes (M & TM) Rules, 2016 and Solid Waste Management Rules, 2016 is considered and the consent is hereby granted subject to the following terms and conditions and as detailed in the schedule I, II, III& IV annexed to this order:

- 1. The consent to establish is granted for a period up to commissioning of the project or 5 years whichever is earlier.
- 2. The proposed capital investment of the (addition) project is Rs. 25.11Crs. (As per undertaking submitted by project proponent, whereas total CI of the project is Rs. 384.76 crs.)
- 3. The Consent to Establish is valid for mfg of following products due to addition of CPP machine -

Sr. No.	Product Name	Maximum Quantity
1	Plain and metallised cast polypropylene	350 MT/M
2	Aluminium wire	2.5 MT/M

4. Conditions under Water (P&CP), 1974 Act for discharge of offluents

Sr. No.	Description	Permitted quantity of discharge (CMD)	Standards to be achieved	Disposal
1.	Trade effluent (only cooling)	1	As per Schedule –I	Treated in existing STP
2.	Domestic effluent	2	As per Schedule -I	On land for gardening/ plantation only

5. Conditions under Air (P& CP) Act, 1981 for air emissions:

	Description of stack/ Capacity source			Standards to be achieved	
1	DG Set	1000 KVA	1	As Per Schedule –II	

6. Conditions under Solid Waste Management Rules, 2016:

Sr. no.	Type Of Waste	Quantity & UoM	Treatment	Disposal
L	Bio-degradable	Nil	NA	NA
2	Non- biodegradable	35 MT/M	Segregation	Sale to authorized vendor

7. Conditions under Hazardous & Other Waste (M & TM) Rules, 2016 for treatment and disposal of hazardous waste:

Sr. No.	Type Of Waste	Category	Quantity	UOM	Treatment	كالتنايات الأركاري كالتناوي
1.	Used or spent oil	5.1	1.5		\	Sale to authorized vendor

- 8. The Board reserves the right to review, amend, suspend, revoke etc. this consent and the same should be binding on the industry.
- 9. This consent should not be construed as exemption from obtaining necessary NOC/permission from any other Government authorities.
- 10. Industry shall comply with the provision of Maharashtra Plastic and Thermocol Products Notification, 2018 and amendment thereto.
- 11. Industry shall comply with the conditions stipulated in registration certificate issued by CPCB vide no. B-17011/7/UPC-II-PWM(MLP)/2018(HPPLL)14530 dated 3.1.2019 under Plastic Waste Management Rules, 2016 and amendment thereto.

For and on behalf of the Maharashtra Polluțion Control Board

> (E. Raveneiran, IAS) Member/Secretary

Received Consent fee of -

Amount(Rs.)	Transaction No.	Received Date	Bank Name
75000	TXN1904002279	24-04-2019	E-Payment

Copy to:

- 1. Regional Officer, MPCB, Raigad and Sub-Regional Officer, MPCB, Raigad-I -- They are directed to ensure the compliance of the consent conditions.
- 2. Chief Accounts Officer, MPCB, Mumbai.
- 3. CC/CAC desk- for record & website updation purposes.

Schedule-I

Terms & conditions for compliance of Water Pollution Control:

- A] As per your application, you have proposed to treat cooling tower blow down and domestic effluent in existing Sewage Treatment Plants (STPs) with the design capacity of 80 CMD.
 - B] The Applicant shall operate the effluent treatment plant (STP) to treat the sewage so as to achieve the following standards prescribed by the Board or under EP Act, 1986 and Rules made there under from time to time, whichever is stringent.

Sr No.	Parameters	Standards prescribed by Board
		Limiting Concentration in mg/l, except for PH
01	BOD (3 days 27oC)	10
02	Suspended Solids	50
03	COD	100

- C) The treated effluent shall be 60% recycled for secondary purposes such as toilet flushing, air conditioning, firefighting, on land for gardening etc and remaining shall be discharged in to the municipal sewerage system.
- 2) The Board reserves its rights to review plans, Specifications or other data relating to plant setup for the treatment of waterworks for the purification thereof & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions. The Applicant should obtain prior consent of the Board to take steps to establish the unit or establish any treatment and disposal system or and extension or addition thereto
- 3) The industry should ensure replacement of pollution control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.
- 4) The water consumption is as under:

Sr.	Purpose for water consumed	Water consumption quantity (CMD)
1.	Domestic purpose	6
2.	Water gets polluted & pollutants are biodegradable	2
3.	Industrial Cooling	16

Schedule-II

Terms & conditions for compliance of Air Pollution Control:

1. As per your application, you have proposed to install the Air pollution control (APC)system and also erect following stack (s) and to observe the following fuel pattern-

	Stack Attached To	APC System	Height in Mtrs.		Quantity	UOM	S%	SO_2
1	DG Set (1000 KVA)	Acoustic enclosure	6.3*	Diesel	110	Lit/Hr	-	_

^{*} Above roof of the building in which it is installed.

2. The applicant should operate and maintain above mentioned air pollution control system, so as to achieve the level of pollutants to the following standards.

		98.0	
Particulate matter	Not to exceed	150 mg/Nm ³ .	,

- 3. The Applicant should obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or replacement alteration well before its life come to an end or erection of new pollution control equipment.
- 4. The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole or in part is necessary)

Schedule-III- Not Applicable Schedule-IV

General Conditions:

1) The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous waste to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this hehalf.

2) If the MIDC pipeline is broken/ overflowing chamber, in such cases industry shall not discharge their treated effluent into MIDC drain, it shall be sent to CETP by tanker.

3) Industry should monitor effluent quality, stack emissions and ambient air quality

monthly/quarterly.

- 4) The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.
- 5) Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.

6) The applicant shall provide an alternate electric power source sufficient to operate all pollution control facilities installed to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control

production to abide by terms and conditions of this consent.

7) The firm shall submit to this office, the 30th day of September every year, the Environmental Statement Report for the financial year ending 31st March in the prescribed Form-V as per the provisions of rule 14 of the Environment (Protection) (Second Amendment) Rules, 1992.

8) The industry shall recycle/reprocess/reuse/recover Hazardous Waste as per the provision contain in the HW(MH&TM) Rules 2008, which can be recycled/processed/reused/recovered and only waste which has to be incinerated shall go to incineration and waste which can be used for land filling and cannot be recycled/reprocessed etc should go for that purpose, in order to reduce load on incineration and landfill site/environment.

9) The industry should comply with the Hazardous & Other Waste (M,& TM) Rules, 2016 and submit the Annual Returns as per Rule 6(5),13(8),16(6) & 20(2) of Hazardous & Other Waste (M,& TM) Rules, 2016 for the preceding year April to March in Form-IV by 30th

June of every year.

10) An inspection book shall be opened and made available to the Board's officers during their

visit to the applicant.

- 11) Industry shall strictly comply with the Water (P&CP) Act, 1974, Air (P&CP) Act,1981 and Environmental Protection Act,1986 and industry specific standard under EP Rules 1986 which are available on MPCB website(www.mpcb.gov.in).
- 12) The industry shall constitute an Environmental cell with qualified staff/personnel/agency to see the day to day compliance of consent condition towards Environment Protection.
- 13) Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of the collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes/sewers downstream of the terminal manholes. No effluent shall find its way other than in designed and provided collection system.
- 14) Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.
- 15) The applicant shall install a separate meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control



system. A register showing consumption of chemicals used for treatment shall be maintained.

- 16) Conditions for D.G. Set
 - a) Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by treating the room acoustically.
 - b) Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/ acoustic treatment of the room should be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB (A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 meters from acoustic enclosure/room and then average.
 - c) Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper sitting and control measures.
 - d) Installation of DG Set must be strictly in compliance with recommendations of DG Set manufacturer.
 - e) A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use
 - f) D.G. Set shall be operated only in case of power failure.
 - g) The applicant should not cause any nuisance in the surrounding area due to operation of D.G. Set.
 - h) The applicant shall comply with the notification of MoEF dated 17.05.2002 regarding noise limit for generator sets run with diesel
- 17) The industry should not cause any nuisance in surrounding area.
- 18) The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB (A) during day time and 70 dB (A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.
- 19) The applicant shall maintain good housekeeping.
- 20) The applicant shall bring minimum 33% of the available open land under green coverage/plantation. The applicant shall submit a yearly statement by 30th September every year on available open plot area, number of trees surviving as on 31st March of the year and number of trees planted by September end.
- 21) The non-hazardous solid waste arising in the factory premises, sweepings, etc. be disposed of scientifically so as not to cause any nuisance / pollution. The applicant shall take necessary permissions from civic authorities for disposal of solid waste.
- 22) The applicant shall not change or alter the quantity, quality, the rate of discharge, temperature or the mode of the effluent/emissions or hazardous wastes or control equipments provided for without previous written permission of the Board. The industry will not carry out any activity, for which this consent has not been granted/without prior consent of the Board.
- 23) The industry shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the factory premises.
- 24) The industry shall submit quarterly statement in respect of industries obligation towards consent and pollution control compliance's duly supported with documentary evidences.
- 25) The industry shall submit official e-mail address and any change will be duly informed to the MPCB.
- 26) The industry shall achieve the National Ambient Air Quality standards prescribed vide Government of India, Notification dt. 16.11.2009 as amended.
- 27) The applicant shall obtain Consent to Operate from Maharashtra Pollution Control Board before commissioning of the project.