

MAHARASHTRA POLLUTION CONTROL BOARD

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RED/L.S.I ()
No:- Format1.0/CAC/UAN
No.0000151083/CE/2302000242

Date: 03/02/2023

To,
Sandvik Coromat India Private Limited
(Formerly known as Sandvik Asia Pvt. Ltd.,)
CTS No. 2223, 2223/1, Old Mumbai-Pune Road, Dapodi
Tal. Haveli, Dist. Pune



Your Service is Our Duty

Sub: Consent to establish for expansion under RED category

Ref: 1. Earlier Consent to Operate vide No. Format1.0/CAC/UAN No. 0000094676/CO/2107000858 dtd. 15.07.2021 is valid up to 31.03.2024
2. Minutes of CAC meeting held on 18.01.2023

Your application No.MPCB-CONSENT-0000151083 Dated 18.10.2022

For: grant of Consent to Establish under Section 25 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization under Rule 6 of the Hazardous & Other Wastes (Management & Transboundary Movement) Rules 2016 is considered and the consent is hereby granted subject to the following terms and conditions and as detailed in the schedule I, II, III & IV annexed to this order:

- The consent to establish is granted for a period up to commissioning of the unit or up to 5 year whichever is earlier.**
- The capital investment of the project is Rs.446.0 Crs. (As per undertaking submitted by pp Existing CI is Rs. 969.14 Crs + Expansion in C.I. Rs. 446.0 Crs, i.e. after expansion total CI will be Rs. 1415.14 Crs)**
- Consent is valid for the manufacture of:**

Sr No	Product	Maximum Quantity	UOM
Products			
1	TOOLS (Round Tools - HSS Taps, Solid Carbide drills, End mills and Reamers - Finished & Semi finished, Reconditioned, Inserts - Standard, Specials, Blanks, Wear Parts/Other Applications - Brazed Tips, Dies, Studs, Tools - TS Tools, Cartridge's (TCC), Tools and similar products etc.)	4520000	Nos./Y

- Conditions under Water (P&CP), 1974 Act for discharge of effluent:**

Sr No	Description	Permitted (in CMD)	Standards to	Disposal Path
1.	Trade effluent	0	As per Schedule-I	Not Applicable
2.	Domestic effluent	0	As per Schedule-I	Not Applicable

5. **Conditions under Air (P& CP) Act, 1981 for air emissions:**

Sr No.	Stack No.	Description of stack / source	Number of Stack	Standards to be achieved
1	S 50	PVD Tumac	1	As per Schedule -II
2	S 51	GAS Panel	1	As per Schedule -II
3	S 52	CVD Line No. 9 BurnOff Exhaust	1	As per Schedule -II
4	S 53	Press Shop Dust Stack	1	As per Schedule -II
5	S 54	Tools Room	1	As per Schedule -II
6	S 55	Sintering Burnoff exhaust 1	1	As per Schedule -II
7	S 56	Sintering Burnoff exhaust 2	1	As per Schedule -II
8	S 14	DG Set No. 15 - 2000 KVA	1	As per Schedule -II
9	S 15	DG Set No. 16 - 2000 KVA	1	As per Schedule -II
10	S 16	DG Set No. 17 - 2000 KVA	1	As per Schedule -II
11	S 17	DG Set No. 18 - 2000 KVA	1	As per Schedule -II
12	S 57	Sintering Burnoff exhaust 3	1	As per Schedule -II

6. **Non-Hazardous Wastes:**

Sr No	Type of Waste	Quantity	UoM	Treatment	Disposal
1	Ferrous	202	MT/A	NA	Sale to authorized dealer
2	Non-Ferrous	40.3	MT/A	NA	Sale to authorized dealer
3	Wood	108	MT/A	NA	Sale to authorized dealer
4	Paper	45.86	MT/A	NA	Sale to authorized dealer
5	Plastic	40.53	MT/A	NA	Sale to authorized dealer
6	Waste Cables	20	MT/A	NA	Sale to authorized dealer
7	Glass	20	MT/A	NA	Sale to authorized dealer

7. **Conditions under Hazardous & Other Wastes (M & T M) Rules 2016 for treatment and disposal of hazardous waste:**

Sr No	Category No./ Type	Quantity	UoM	Treatment	Disposal
1	5.1 Used or spent oil	11	MT/A	Recycle	Sale to authorised party
2	5.2 Wastes or residues containing oil	11	MT/A	Incineration	CHWTSDF
3	12.1 Acidic and alkaline residues	51.8	MT/A	Landfill after treatment	CHWTSDF
4	21.1 Process wastes, residues and sludges	11	MT/A	Incineration/ Recycle	Sale to authorised party / CHWTSDF
5	37.3 Concentration or evaporation residues	140	MT/A	Landfill	CHWTSDF

Sr No	Category No./ Type	Quantity	UoM	Treatment	Disposal
6	33.1 Empty barrels /containers /liners contaminated with hazardous chemicals /wastes	1000	Nos./Y	Decontamination	Sale to authorised party

The applicant shall ensure disposal of all recycle-reprocessing hazardous waste to the Actual user having permission under Rule 9 of Hazardous & Other waste (M&TM) Rules, 2016

8. The Board reserves the right to review, amend, suspend, revoke this consent and the same shall be binding on the industry.
9. This consent should not be construed as exemption from obtaining necessary NOC/ permission from any other Government authorities.
10. Industry shall submit bank guarantee of Rs. 25 lakh towards compliance of consent conditions.
11. This consent is issued pursuant to the decision of the 13th Consent Appraisal Committee Meeting held on 18.01.2023.
12. The applicant shall obtain Consent to Operate from Maharashtra Pollution Control Board before actual commencement of the Unit/Activity. (Establish)
- . This consent is issued as per communication letter dated 03/11/2022 which is approved by competent authority of the board.



Received Consent fee of -

Sr.No	Amount(Rs.)	Transaction/DR.No.	Date	Transaction Type
1	892000.00	MPCB-DR-15166	07/11/2022	NEFT

Copy to:

1. Regional Officer, MPCB, Pune and Sub-Regional Officer, MPCB, Pimpri Chinchwad
- They are directed to ensure the compliance of the consent conditions.
2. Chief Accounts Officer, MPCB, Sion, Mumbai
3. CAC-CC desk - for record & website updation

SCHEDULE-I**Terms & conditions for compliance of Water Pollution Control:**

Not Applicable

SCHEDULE-II**Terms & conditions for compliance of Air Pollution Control:**

1. As per your application, you have proposed to provide the Air pollution control (APC) system and also to erect following stack (s) to observe the following fuel pattern:

Stack No.	Source	APC System provided/proposed	Stack Height(in mtr)	Type of Fuel	Sulphur Content(in %)	Pollutant	Standard
S 50	PVD Tumac	Scrubber	10.00	-	-	TPM	150 Mg/Nm ³
S 51	GAS Panel	Scrubber	10.00	-	-	TPM	150 Mg/Nm ³
S 52	CVD Line No. 9 BurnOff Exhaust	Scrubber	12.00	-	-	TPM	150 Mg/Nm ³
S 53	Press Shop Dust Stack	Dust Collector	3.50	-	-	TPM	150 Mg/Nm ³
S 54	Tools Room	Stack	12.00	-	-	TPM	150 Mg/Nm ³
S 55	Sintering Burnoff exhaust 1	Stack	3.50	Hydrogen 1000 Kg/Hr	-	TPM	150 Mg/Nm ³
S 56	Sintering Burnoff exhaust 2	Stack	3.50	Hydrogen 1000 Kg/Hr	-	TPM	150 Mg/Nm ³
S 14	DG Set No. 15 - 2000 KVA	Acoustic Enclosure	30.00	HSD 200 Ltr/Hr	1	TPM	150 Mg/Nm ³
						SO2	-
S 15	DG Set No. 16 - 2000 KVA	Acoustic Enclosure	30.00	HSD 200 Ltr/Hr	1	TPM	150 Mg/Nm ³
						SO2	-
S 16	DG Set No. 17 - 2000 KVA	Acoustic Enclosure	30.00	HSD 200 Ltr/Hr	1	TPM	150 Mg/Nm ³
						SO2	-
S 17	DG Set No. 18 - 2000 KVA	Acoustic Enclosure	30.00	HSD 200 Ltr/Hr	1	TPM	150 Mg/Nm ³
						SO2	-

Stack No.	Source	APC System provided/proposed	Stack Height(in mtr)	Type of Fuel	Sulphur Content(in %)	Pollutant	Standard
S 57	Sintering Burnoff exhaust 3	Stack	3.50	Hydrogen 1000 Kg/Hr	-	TPM	150 Mg/Nm ³

- The Applicant shall provide Specific Air Pollution control equipments as per the conditions of EP Act, 1986 and rule made there under from time to time/ Environmental Clearance / CREP guidelines.
- The applicant shall operate and maintain above mentioned air pollution control system, so as to achieve the level of pollutants to the following standards:

Parameters	Standards (mg/l)	
Total Particulate Matter	Not to exceed	150 mg/ Nm ³

- The Applicant shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or replacement/alteration well before its life come to an end or erection of new pollution control equipment.
- The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole or in part is necessary).

SCHEDULE-III

Details of Bank Guarantees:

Sr. No.	Consent (C2E/C2O/C2R)	Amt of BG Imposed	Submission Period	Purpose of BG	Compliance Period	Validity Date
1	C to E	Rs. 25 Lakh	15 days	Towards complaine of consent conditions	1st operate	30.06.2027

BG Forfeiture History

Srno.	Consent (C2E/C2O/C2R)	Amount of BG imposed	Submission Period	Purpose of BG	Amount of BG Forfeiture	Reason of BG Forfeiture
NA						

BG Return details

Srno.	Consent (C2E/C2O/C2R)	BG imposed	Purpose of BG	Amount of BG Returned
NA				

SCHEDULE-IV

General Conditions:

- The Energy source for lighting purpose shall preferably be LED based
- The PP shall harvest rainwater from roof tops of the buildings and storm water drains to recharge the ground water and utilize the same for different industrial applications within the plant
- Conditions for D.G. Set
 - Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by treating the room acoustically.

- b) Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/ acoustic treatment of the room should be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB (A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 meters from acoustic enclosure/room and then average.
 - c) Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper siting and control measures.
 - d) Installation of DG Set must be strictly in compliance with recommendations of DG Set manufacturer.
 - e) A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use.
 - f) D.G. Set shall be operated only in case of power failure.
 - g) The applicant should not cause any nuisance in the surrounding area due to operation of D.G. Set.
 - h) The applicant shall comply with the notification of MoEFCC, India on Environment (Protection) second Amendment Rules vide GSR 371(E) dated 17.05.2002 and its amendments regarding noise limit for generator sets run with diesel.
4. The applicant shall maintain good housekeeping.
 5. The non-hazardous solid waste arising in the factory premises, sweepings, etc. be disposed of scientifically so as not to cause any nuisance / pollution. The applicant shall take necessary permissions from civic authorities for disposal of solid waste.
 6. The applicant shall not change or alter the quantity, quality, the rate of discharge, temperature or the mode of the effluent/emissions or hazardous wastes or control equipments provided for without previous written permission of the Board. The industry will not carry out any activity, for which this consent has not been granted/without prior consent of the Board.
 7. The Board reserves the right to review, amend, suspend, revoke this consent and the same shall be binding upon you.
 8. The industry shall submit quarterly statement in respect of industries obligation towards consent and pollution control compliance's duly supported with documentary evidences (format can be downloaded from MPCB official site).
 9. The industry shall submit official e-mail address and any change will be duly informed to the MPCB.
 10. The industry shall achieve the National Ambient Air Quality standards prescribed vide Government of India, Notification No. B-29016/20/90/PCI-L dated. 18.11.2009 as amended.
 11. This consent should not be construed as exemption from obtaining necessary NOC/ permission from any other Government authorities.
 12. The industry shall ensure replacement of pollution control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.
 13. You shall operate OCEMS installed for source emission round 'O' clock and transmit data online to CPCB and MPCB server. You shall also monitor effluent quality, stack emissions and ambient air quality monthly/quarterly. You shall conduct Dioxin/Furan monitoring by third party NABL Accredited agency once in year and submit report to Sub Regional Officer.
 14. You shall ensure collection, and segregation of BMW regularly to treat and dispose Off within 48 hrs from generation.

15. Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.
16. The applicant shall provide an alternate electric power source sufficient to operate all pollution control facilities installed to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms and conditions of this consent.
17. The industry shall recycle/reprocess/reuse/recover Hazardous Waste as per the provision contain in the Hazardous and Other Wastes (M & TM) Rules 2016, which can be recycled /processed /reused /recovered and only waste which has to be incinerated shall go to incineration and waste which can be used for land filling and cannot be recycled/reprocessed etc. should go for that purpose, in order to reduce load on incineration and landfill site/environment.
18. An inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
19. You shall not Rent, Lend, Sell, Transfer or Close Down the facility or otherwise transport the Bio Medical waste for any other purpose without obtaining prior written permission of the MPC Board.
20. Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of the collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes/sewers downstream of the terminal manholes. No effluent shall find its way other than in designed and provided collection system.
21. Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.
22. The industry should not cause any nuisance in surrounding area.
23. The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB (A) during day time and 70 dB (A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.
24. You shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the facility premises.
25. The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.
26. The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification thereof & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions. The Applicant shall obtain prior consent of the Board to take steps to establish the unit or establish any treatment and disposal system or an extension or addition thereto
27. The applicant shall install a separate meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.

28. The applicant shall bring minimum 33% of the available open land under green coverage/ plantation. The applicant shall submit a yearly statement by 30th September every year on available open plot area, number of trees surviving as on 31st March of the year and number of trees planted by September end.
29. The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification thereof & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions.
30. The firm shall submit to this office, the 30th day of September every year, the Environment Statement Report for the financial year ending 31st March in the prescribed FORM-V as per the provisions of Rule 14 of the Environment (Protection) (second Amendment) Rules, 1992.
31. You should monitor effluent quality, stack emissions and ambient air quality monthly/quarterly. You shall conduct Dioxin Furan monitoring by third party NABL Accredited agency once in every year and submit report to Sub Regional Officer.
32. The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole or in part is necessary).
33. The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous waste to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.
34. You shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or shall ensure replacement of pollution control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.
35. You shall strictly comply with the Water (P&CP) Act, 1974, Air (P&CP) Act, 1981 and Environmental Protection Act, 1986 and industry specific standard under EP Rules 1986 which are available on MPCB website (www.mpcb.gov.in).
36. You shall create the Environmental Cell by appointing an Environmental Engineer and Chemist for looking after day-to-day activities related to compliance of CCA.
37. You should comply with the Hazardous and Other Wastes (M & TM) Rules, 2016 , Bio Medical Waste Management Rules,2016 and submit the Annual Returns as per Rule 6(5) & 20(2) of Hazardous and Other Wastes (M & TM) Rules, 2016 for the preceding year in Form-IV by 30th June of every year
38. You should comply with the Hazardous and Other Wastes (M & TM) Rules, 2016 , Bio Medical Waste Management Rules,2016 and submit the Annual Returns as per Rule 6(5) & 20(2) of Hazardous and Other Wastes (M & TM) Rules, 2016 for the preceding year in Form-IV by 30th June of every year

This certificate is digitally & electronically signed.
